

Work Order ID 95659

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Item ID: D350-689-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual High Back Seat Ass'y

Start Date: 1/16/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/17/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3022	B								
D3023	A								
IIN D350-689	B								
140		0.00							
140	Large Fab								
Small Fab		0.00							
Small Fab									
	Memo								
	PULL FROM W/O 90277								
	1 X D350-689-043								
	MAKE D350-689-041 WITH THIS CHG002								
	Assemble frames and seat and back pan as per IIN-D350-689 page 15								
150		0.00							
150	QC5- Inspect part completeness to step on W/O								
QC		0.00							
Quality Control	Memo								

1K 3/30/16

15 13.1.16

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Item ID: D350-689-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Dual High Back Seat Ass'y

Stop ***NS2***

Start Date: 1/16/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/17/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: _____	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

PPP.
94622

CHG002

IK

SP
13-01-16

13/1/17

13-1-72

Picklist Print

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Work Order ID: 95659

Parent Item: D350-689-041

Parent Item Name: Dual High Back Seat Ass'y

Start Date: 1/16/13

Required Date: 1/17/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H Removed Sub-Parts 06-02-09 JLM
IPP Rev:I As per NCR 070 06-09-06 JLM
10.02.12 verified by:JLM
IPP Rev:J as per DSI 9498 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-12A Bolt		Purchased	No			140	Each	172.0000	3	3		1/16/16	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		18							
				122407		18							
				ST351		54							
				114536		1							
				121825		3							
				123352		50							
				ST512		100							
				123759		100							
AN960JD10L Washer	NAS1149D0332J	Purchased	No			140	Each	0.0000	17	17		1/16/16	
D3016-041 Seat Frame Assembly		Manufactured	No			114	Each	1.0000	1	1		1/16/16	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		1							
				94623		1							
D3017-041 Back Frame Assembly		Manufactured	No			114	Each	1.0000	1	1		1/16/16	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		1							
				91831		1							
D3021-041 Tube Assembly		Manufactured	No			140	Each	1.0000	1	1		1/16/16	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		1							
				94616		1							

Pull
from w/o 90277

w/o 90277

w/o 90277

w/o 90277

w/o 90277

1/16/16

1/16/16

1/16/16

1/16/16

1/16/16

94623 (K)

91831 (K)

94616 (K)

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Parent Item Name: Dual High Back Seat Ass'y

Start Date: 1/16/13

Required Date: 1/17/13

Start Qty: 1.00

Required Qty: 1.00

D3022-1 Manufactured No

100 Each 3.0000

1

1

Seat Pan

w/o 90277

Location

Loc Qty

Loc Code

WA001

3

86097

1

91956

1

92429

1

13/01/16
B91956 (12)

D3023-1 Manufactured No

100 Each 2.0000

1

1

Back Panel

w/o 90277

Location

Loc Qty

Loc Code

WA001

2

91827

1

91828

1

13/01/16
91828 (12)

D3024-1 Manufactured No

140 Each 11.0000

3

3

Spacer

w/o 90277

Location

Loc Qty

Loc Code

ST024

11

91849

11

13/01/16
88230 (2)

D3028-1 Manufactured No

140 Each 22.0000

4

4

Stud

Location

Loc Qty

Loc Code

ST024

22

90022

2

91875

20

13/01/16

D3029-1 Manufactured No

140 Each 20.0000

2

2

Spring

Location

Loc Qty

Loc Code

GA

20

68607

1

90659

19

13/01/16

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Parent Item: D350-689-041

Parent Item Name: Dual High Back Seat Ass'y

Start Date: 1/16/13

Required Date: 1/17/13

Start Qty: 1.00

Required Qty: 1.00

D3030-1 Manufactured No

140 Each 12.0000 2

2

Lock

Location

Loc Qty

Loc Code

ST024

12

90641

12

D3031-1 Manufactured No

140 Each 15.0000 2

2

Loop

Location

Loc Qty

Loc Code

GA

5

79747

5

ST024

10

91847

10

D350-689-043 Manufactured No

Each 0.0000

1

Dual High Back Seat Assembly

MS20600-AD4W2 Purchased No

118 Each 420.0000 40

40

Rivet

Location

Loc Qty

Loc Code

ST311

420

123525

20

124231

400

MS20600-AD4W3 Purchased No

118 Each 1,369.0000 6

6

Cherry Rivets

Location

Loc Qty

Loc Code

ST311

1229

123525

329

124231

900

WA003

140

107939

133

122452

7

EB 13/01/16

EB 13/01/16

EB 13/01/16

EB 13/01/16

EB 13/01/16

M123525 (20)

M122151 (62)

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Start Date: 1/16/13

Required Date: 1/17/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No

140 Each 4,071.0000 17 17

Nut

w/o 90277

Location	Loc Qty	Loc Code
FP001	10	
122141	10	
GA	446	
122452	446	
ST314	268	
117885	32	
119017	55	
119075	138	
123265	43	
ST506	3347	
123900	3347	

EP 13/01/16

MS21042L4 Purchased No

140 Each 7,262.0000 6 6

Nut

w/o 90277

Location	Loc Qty	Loc Code
FP001	318	
122452	306	
8182	12	
FP-001	12	
8182	12	
GA	221	
121444	221	
ST314	2211	
119017	20	
123248	900	
123355	1291	
ST506	1500	
123900	1500	
ST518	3000	
124231	3000	

EP 13/01/16

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Parent Item Name: Dual High Back Seat Ass'y

Start Date: 1/16/13

Required Date: 1/17/13

Start Qty: 1.00

Required Qty: 1.00

MS24693-S272

Purchased

No

140

Each

34.0000

4

4

Screw

w/o 90277

Location

Loc Qty

Loc Code

GA

34

118352

34

MS27039-1-17

Purchased

No

140

Each

54.0000

4

4

Screw

w/o 90277

Location

Loc Qty

Loc Code

GA

54

120142

54

MS27039-1-19

Purchased

No

140

Each

120.0000

6

6

Screw

w/o 90277

Location

Loc Qty

Loc Code

ST306

120

122814

20

123522

100

MS27039-4-21

Purchased

No

140

Each

13.0000

6

6

Screw

w/o 90277

Location

Loc Qty

Loc Code

ST307

13

122452

13

NAS1149D0432J

Purchased

No

140

Each

46.0000

6

6

WASHER

w/o 90277

Location

Loc Qty

Loc Code

GA

1

116583

1

ST294

45

116583

45